

MANUAL SHEARS

MODELS
 SK 1020
 SK 618
 SK 416

SK
 series



**Attention roofers, sign-makers, HVAC and racecar builders:
 TENNSMITH introduces the SK Series of Manual Shears.**

TENNSMITH introduces a new line of manual shears to our family of metal forming machinery. The SK Series is built with the quality and high exacting standards that our customers expect. SK Series shears are designed after the popular TENNSMITH LM Series and provide the lower cost alternative of manual operation. Three models are available in the SK Series to accommodate multiple capacities:
 SK416: 52-1/4 in. x 16 ga.
 SK618: 74 in. x 18 ga.
 SK1020: 122 in. x 20 ga.

The SK model shear is hand-controlled. Unlike other foot squaring shears that require "stomping" or "jumping," the SK model is operated with the hands away from the shearing action, resulting in a much safer shear.

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SK Series Manual Shears	MODEL SK1020	MODEL SK618	MODEL SK416
Maximum shearing capacity, mild steel	20 gauge 1.0 mm	18 gauge 1.25 mm	16 gauge 1.6 mm
Maximum shearing capacity, stainless steel	24 gauge .60 mm	22 gauge .75 mm	20 gauge .35 mm
Maximum cutting length	122 in 3100 mm	74 in 1880 mm	52-1/4 in 1327 mm
Back gauge range	24 in 610 mm	24 in 610 mm	24 in 610 mm
Front gauge range	24 in 610 mm	24 in 610 mm	24 in 610 mm
Floor space, gauges in position	73 x 145 1854 x 3683 mm	73 x 97 854 x 2463 mm	73 x 75 1854 x 1905 mm
Shipping weight	3500 lbs 1590 kg	2200 lbs 1000 kg	1500 lbs 680 kg

Available options: Front return sheet support system, material cart, front return chute, squaring arm, front support arms.



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Proudly Made In the USA, since 1967.